

Installation Instructions for the Replacement Kit:

FOOT & AUTO SEALERS

****Always unplug the unit from the power source before making any repairs.**

REMOVING OLD PARTS

1. Loosen the wing nuts or screws of the Teflon cover plate. For some older models of auto sealers, remove the rubber string that holds the Teflon cloth in front of the sealer.

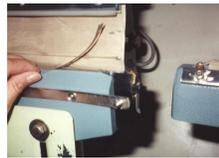
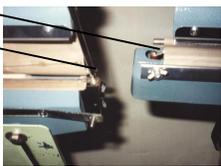


- 2 Lift up the Teflon cover to expose the heating element.

3. Remove the heating element either by unscrewing the element screw (apply pressure to the heating element with your finger while unscrewing the screw, which will prevent the heating element from twisting) OR by lifting off the eyelets of the heating element from the bow springs (commonly refer to as the mounting springs) on both ends.

4. Peel off the Teflon adhesive under the heating element.

bow spring
element screw



INSTALLING NEW REPLACEMENT PARTS

REPLACING THE TEFLON ADHESIVE:

**A good rule of thumb is to replace the Teflon adhesive each time you change the heating element.*

1. Remove the backing or liner on the Teflon adhesive.
2. Apply it to the sealer's sealing platform. The Teflon adhesive must always extend past the sealing platform by approximately ¼" to ½" on both ends. Bend down the excess on both ends. (The Teflon adhesive acts a barrier between the metal body and the heating element. Never allow the heating element to come in direct contact with the sealer's body because it will damage the timer.)

INSTALLING A NEW HEATING ELEMENT:

1. Place a new heating element on top of the Teflon adhesive by fitting one eyelet of the heating element on the left bow spring first, then the right bow spring. OR screw in the screw on the left bow spring while applying pressure with your finger to the element to prevent the element from twisting. Repeat for the right bow spring.

Using a screw driver to flex the bow spring inward will ease the placement of the eyelet into the bow spring.

2. Check the heating elements to ensure it is intact and not loose.

ADJUSTING THE TEFLON COVER:

1. Cut off the burned or worn out Teflon cover.
2. Ease out enough footage of Teflon cover to cover the heating element and to extend to the front Teflon cover plate.
The Teflon cover prevents the plastic or any other thermoplastic material you are sealing from sticking to the heating element.
3. Tighten the screws or wing nuts to affix the Teflon cover plate or replace the rubber string.
4. If a whole roll of Teflon cover has to be replaced, tape one end of the Teflon cover to the rod, and roll up the entire piece. Position the Teflon cover and rod using the rear Teflon clip. Ease out enough footage of Teflon cover, extending to the front Teflon cover plate. Tighten screws or wing nuts to affix the Teflon cover plate or replace the rubber string.