

# **THS-200/300/400 DIRECT SEALER**

## **TROUBLESHOOTING**

- If either the upper or lower jaw seal bar does not heat up, replace the element that is defective.
- If the unit does not heat up at all, there is a problem with the elements or/and the temperature controller. Both elements may need to be replaced, the temperature controller may need to be replaced, or possibly both the elements and temperature controller need to be replaced.
- If the temperature controller will not stay set to the temperature setting, the temperature controller will need to be replaced. Sometimes the thermal couple may be the defective part as well.

### *Please Note:*

When replacing parts on the sealer, it is usually recommended that the rubber silicone washers (part #51) and the insulator washers (part #59) also be replaced. The silicone rubber washers and insulator washers become compressed and will arc on the sealer and short out the elements or the temperature controller.

When ordering the temperature controller, you will need to let the order desk know the style number of the temperature controller such as IL-70AD or SR-T703.