

8.7 Accessing Electrical Enclosure Assembly

It may become necessary to access the Electrical Enclosure Assembly in order to service certain items (i.e., Motor/Heater P.C. Board, transformer, connectors, etc.). If so, follow the procedure as described below:

IMPORTANT! UNPLUG LINE CORD

- (1) Remove the four screws holding the Frame Access Panel ① in place, then remove panel.
- (2) Remove the screws holding the Electrical Enclosure Cover ② in place, then remove cover.

AT THIS POINT...the parts in the Electrical Enclosure Assembly are accessible and may be repaired or replaced. HOWEVER...if it becomes necessary to completely remove the Electrical Enclosure Assembly, follow the remaining steps.

- (3) Remove the two nuts ③ from the inside of the Electrical Enclosure Assembly ④ .
- (4) Unplug all the connectors leading to the Electrical Enclosure Assembly.
- (5) Disconnect: the two heater wires ⑥ and ⑦ , the black wire ⑧ , the white wire ⑨ , and the black wire ⑩ . Pull the wires out of the Electrical Enclosure Assembly.
- (6) Position yourself underneath the shrinker and remove the two bolts ⑤ from the bottom of the Electrical Enclosure Assembly ④ .
- (7) Lift the Electrical Enclosure Assembly ④ up and to the side until the assembly is loose, then remove assembly from the bottom of the shrinker.
- (8) After necessary repairs have been made, install the Electrical Enclosure Assembly back in place with the two bolts (Step 6) and the two nuts (Step 3). Plug the connectors back in (Step 4); connect the wires back on (Step 5); and install the cover (Step 2) and panel (Step 1) back in place.

NOTE: Refer to page 19 for illustration.

